

# CW721R

# MANGANESE BRONZE

## DESCRIPTION

High Tensile Brass are alloys of Copper and Zinc. CW721R is a duplex or alpha/beta alloy. Brass alloy CW 721R is a versatile high strength, hot workable, machinable engineering alloy sometimes referred to as a Manganese Bronze or High Tensile Brass.

## CHEMICAL COMPOSITION

Elements	Min (%)	Max (%)
Cu	57.00	59.00
Pb	0.80	1.60
Sn	0.20	1.00
Fe	0.20	1.20
Al	0.30	1.30
Mn	0.80	1.80
Ni	-	0.30
Total others	-	0.30
Zn	-	-
Remainder		

## MECHANICAL PROPERTIES CW721R (AS PER TEMPER R440)

Range (mm)	From	To	UTS Min (N/mm <sup>2</sup> )	PS Min (N/mm <sup>2</sup> )	Elo Min (%)	Hardness Min	Hardness Max
Round (Dia)	40	75	440	180	20	-	-
Hex (a/F)	40	60	440	180	20	-	-
Square (A/F)	40	60	440	180	20	-	-
Rectangle (Thickness)	40	50	440	180	20	-	-

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## PHYSICAL PROPERTIES

Melting Point	865°C
Density	8.63g/cm <sup>3</sup>
Electrical Conductivity	0.09 x 10 <sup>-6</sup> Ω.m
Thermal Conductivity	88.3W/m.K
Modulus of Elasticity	96.5 GPa

## FABRICATION PROPERTIES

Technique	Suitability
Capacity for being Cold formed	Poor
Capacity for being Hot worked	Good
Machinability Ration	30%
Resistance to Corrosion	Excellent
Suitability for soldering	Excellent

## TYPICAL USES

- › Gas valves and fittings
- › Fasteners
- › Pump trim
- › Gears
- › Locks
- › Heavy-duty electrical connectors
- › Transmission components
- › Marine hardware
- › Safety tools and decorative metalwork
- › Marine