#### **DESCRIPTION**

High copper alloy. It has excellent mechanical properties and resistance to wear even at high temperatures. However, the reduced workability due to chip removal allows it to be used for the production of bearings, busings and mechanical parts subject to high loads.

### **CHEMICAL COMPOSITION**

Ell. Callbur.	Elements			Min (%	) 420			Į	Max (%)	
	Cu	, IS MELL	a All Halling	66.00		S 2			70.00	
	Pb	R.A.JHAN		- This	NE NE	Talkhill.		P.P.	0.80	E META
·HAME	Fe		NE INIS	. OHE MIL	R.A.JHAN	40			0.40	CUHAN
Blan	Ni 😞	WEINE	HAME	errille		EIR			0.50	
, als	Si			0.70		HUREW			1.30	NETALS
US ME	Total Others		, NS	ENETHE -		Hy			0.50	HANS
BUHA	Zn		. HE WE	a filhala	72.	Remaind	er	WELL BY	C. HAMES	dy.

## **MECHANICAL PROPERTIES (AS PER TEMPER HB)**

Range (mm)	From	То	UTS Min (Mpa)	PS Min (Mpa)	Elo Min (%)	Hardness Min	Hardness Max
Round (Dia)	0.5	40.00	460	240	18	HARE.	-
Round (Dia)	0.5	40.00	460	240	18	Sign.	S - OFFIN
Square (A/F)	0.5	40.00	460	240	18	.₹	WEIGHT - HANGE
Rectangle (Thickness)	0.5	40.00	460	240	18.5	CHIET !-	N. C.

### **PHYSICAL PROPERTIES**

Melting Point - Liquidus°C	880-915
Density Kg/cm2. at 68°F	8.40
Specific Gravity	8.5
Electrical Conductivity% IACS at 68°F	15
Thermal Conductivity Btu/ sq ft/ ft hr/ °F at 68°F	71
Coefficient of Thermal Expansion 68-57210-6 per °F (68 - 572°F)	19.4
Specific Heat Capacity J/ (Kg K)	377
Modulus of Elasticity in Gpa	108

## TYPICAL USES

- Mechanical parts
- Bearing
- Busing

# **FABRICATION PROPERTIES**

Machinability	40%
Capacity of being cold worked	Good
Capacity of being hot worked	Fair
Resistance welding	Good
Arc welding good	Good
Gas welding	Good