C6783

# **MANGANESE BRONZE**

# DESCRIPTION

High Tensile Brass are alloys of Copper and Zinc. C6783 is a duplex or alpha/beta alloy. Brass alloy C6783 is a versatile high strength, hot workable, machinable engineering alloy sometimes referred to as a Manganese Bronze or High Tensile Brass.

#### **CHEMICAL COMPOSITION**

| Elements     | Min (%)   | Max (%) |  |  |  |
|--------------|-----------|---------|--|--|--|
| Cu           | 55.00     | 59.00   |  |  |  |
| Pb           | -         | 0.50    |  |  |  |
| Fe           | 0.20      | 1.50    |  |  |  |
| Al           | 0.20      | 2.00    |  |  |  |
| Mn           | 1.00      | 3.00    |  |  |  |
| Total Others | -         | -       |  |  |  |
|              | Remainder |         |  |  |  |

# Mechanical Properties According To JIS H3250 Grade C6782 (As Per Temper BD)

| Range (MM)            | From | То | UTS Min<br>(Mpa) | PS Min<br>(Mpa) | Elongation<br>Min (%) | Hardness<br>Min | Hardness<br>Max |   |
|-----------------------|------|----|------------------|-----------------|-----------------------|-----------------|-----------------|---|
| Round (Dia)           | 6    | 50 | 540              | -               | 12                    | -               | -               | ] |
| Hex (A/F)             | 6    | 50 | 540              | -               | 12                    | -               | -               | 3 |
| Square (A/F)          | 6    | 50 | 540              | -               | 12                    | -               | -               | 2 |
| Rectangle (Thickness) | 6    | 50 | 540              | -               | 12                    | -               | -               |   |

## PHYSICAL PROPERTIES

Specific Gravity

#### 8.63

#### **FABRICATION PROPERTIES**

| Technique                      | Suitability |
|--------------------------------|-------------|
| Capacity for being Cold formed | Poor        |
| Capacity for being Hot worked  | Good        |
| Machinability Ration           | 30%         |
| Resistance to Corrosion        | Excellent   |
| Suitability for soldering      | Excellent   |

## TYPICAL USES

- > Marine hardware
- > Valve seats
- > Synchronizer ring
- > Propeller shaft

- > Pump shaft
- > Fasteners
- > Lead screw nuts



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