# **MANGANESE BRONZE**

### **DESCRIPTION**

High Tensile Brass are alloys of Copper and Zinc. 6912 FHTB2 is a duplex or alpha/beta alloy. Brass alloy 6912 FHTB2 is a versatile high strength, hot workable, machinable engineering alloy sometimes referred to as a Manganese Bronze or High Tensile Brass.

#### CHEMICAL COMPOSITION

Elements	Min (%)	Max (%)			
Cu	56.00	61.00			
Pb	0.50	1.50			
Sn	0.20	0.80			
Fe	0.30	1.25			
Mn	0.50	2.00			
Al	0.30	2.00			
Total Oth	_ "	0.50			
Zn	Remainder				

### MECHANICAL PROPERTIES ACCORDING TO 6912 FHTB2 (AS PER TEMPER HB)

Range (mm)	From	То	UTS Min (Mpa)	PS Min (Mpa)	Elo Min (%)	Hardness Min	Hardness Max
Round (Dia)	1.5	75	460	180	12		-
Round (Dia)	3	70	460	180	12		
Square (A/F)	3	60	460	180	12	-,5	- 3
Rectangle (Thickness)	3	50	460	180	12		- 97

## **MANANESE BRONZE**

### PHYSICAL PROPERTIES

Melting Point	865° C
Density	8.63g/cm3
Electrical Conductivity	0.09 x 10 <sup>-6</sup> Ω.m
Thermal Conductivity	88.3W/m.K
Modulus of Elasticity	96.5 GPa

### **FABRICATION PROPERTIES**

Capacity for being Cold formed	Poor
Capacity for being Hot worked	Good
Machinability Ration	30%
Resistance to Corrosion	Excellent
Suitability for soldering	Excellent
	Capacity for being Hot worked  Machinability Ration  Resistance to Corrosion

### **TYPICAL USES**

- > Gas valves and fittings
- > Fasteners
- > Pump trim
- > Gears
- > Locks

- > Heavy-duty electrical connectors
  - > Transmission components
  - > Marine hardware
  - > Safety tools and decorative metalwork

